DRAWING NO.
DCVS107
20.97
[532.7]
19.90
[505.5]
10.96
[278.4]
3.63 - 3.70
[92.2 - 93.9]
.28
[7.2]
DISCHARGE LINE
Ø 1.25"-12 UN (2A)
19.24-19.12 I.D.
Ø 7.211 - 7.288
[183.16 - 185.12]
SIGHT GLASS
1.91
[48.4]
SCHRADER VALVE
AND COVER
SUCTION LINE
Ø 1.75"-12 UN (2A)
28.83-28.65 I.D.
ECONOMIZER LINE
Ø 1.00"-14 UN (2A)
12.90-12.70 I.D.
4.98
[126.4]
13.47
[342.2]
16.32
[414.5]
5.24
[133.0]
4X Ø .75 - .78
[19.1 - 19.9]
4.70
[119.3]
3.10 - 3.17
[78.7 - 80.4]
7.491 - 7.509
[190.27 - 190.73]
(34°)
3.750
[95.25]
9.13
[231.9]
(31°)
45° ±2°
14° ±2°
73°
4.29
[108.8]
SCHRADER
3.750
[95.25]
4.19
[106.4]
SIGHT GLASS
4.92
[124.9]
SUCTION LINE
7.491 - 7.509
[190.27 - 190.73]
9.13
[231.9]
NOTE:
1. DIMENSIONS TOL ±.06 UNLESS OTHERWISE SPECIFIED.
2. COMPRESSOR OPENINGS MUST BE PLUGGED.
▲3. MUST COMPLY WITH T.P.Co. GLOBAL SPEC 08.
3D,VNX8
ENGLISH
Q.A. SYMBOLS
= CATEGORY I
= CATEGORY II
= CATEGORY III
= CATEGORY IV
VS
EC5731I
DIS.CODE
--
NAME
SALES COMPRESSOR
DWN. TS 25MAR14
CK. ON FILE
APR. ON FILE
SCALE 1:2 & NOTED
THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
TECUMSEH PRODUCTS CO.
ANN ARBOR, MICHIGAN
DRAWING NO.
DCVS107
MATERIAL
NOTED
BANNER